

**Steinel America, Inc.**

9051 Lyndale Avenue South  
 Bloomington, MN 55420  
 Tel: 800-852-4343  
 Fax: 952-888-5132  
[www.steinell.net](http://www.steinell.net)

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**STEINEL®**  
 PROFESSIONAL



HG 2320 E



HL 2020 E



HL 1920 E



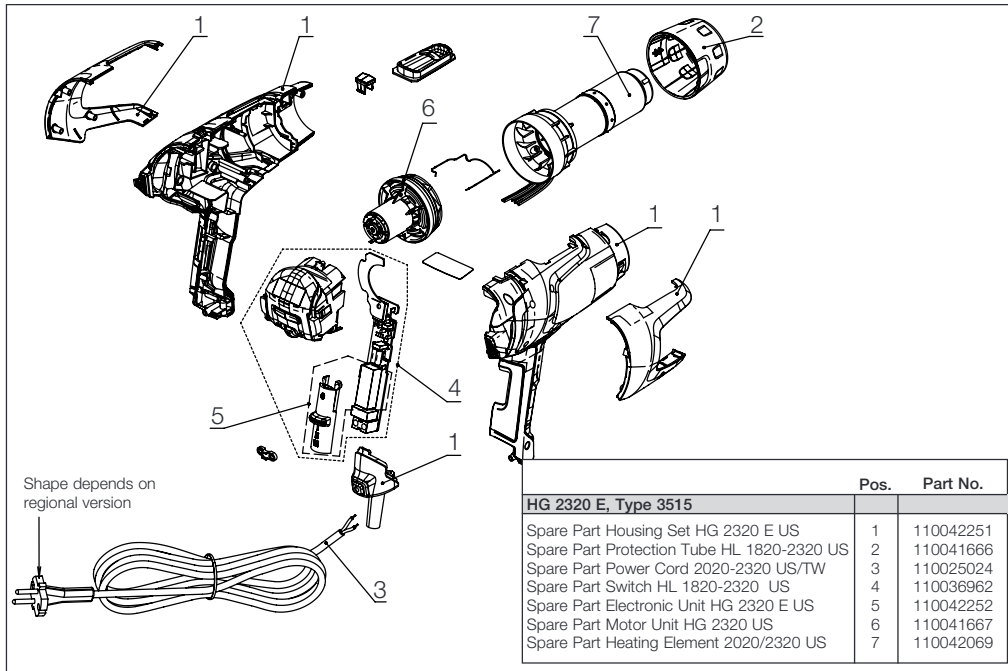
HL 1820 S



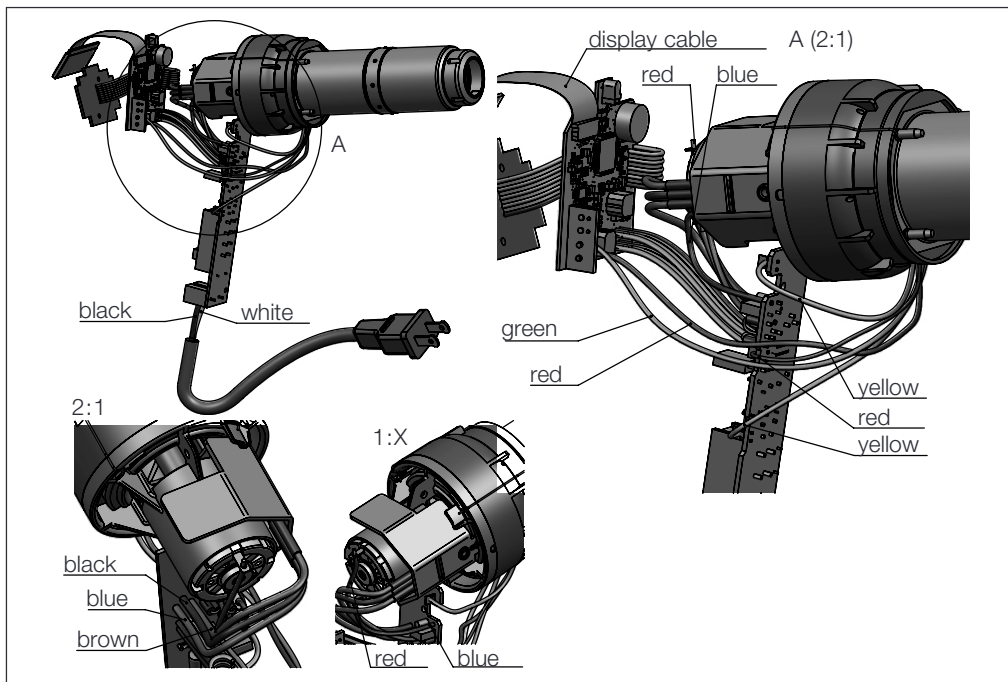
HL 1620 S

HG 2320 E  
 HL 2020 E  
 HL 1920 E  
 HL 1820 S  
 HL 1620 S

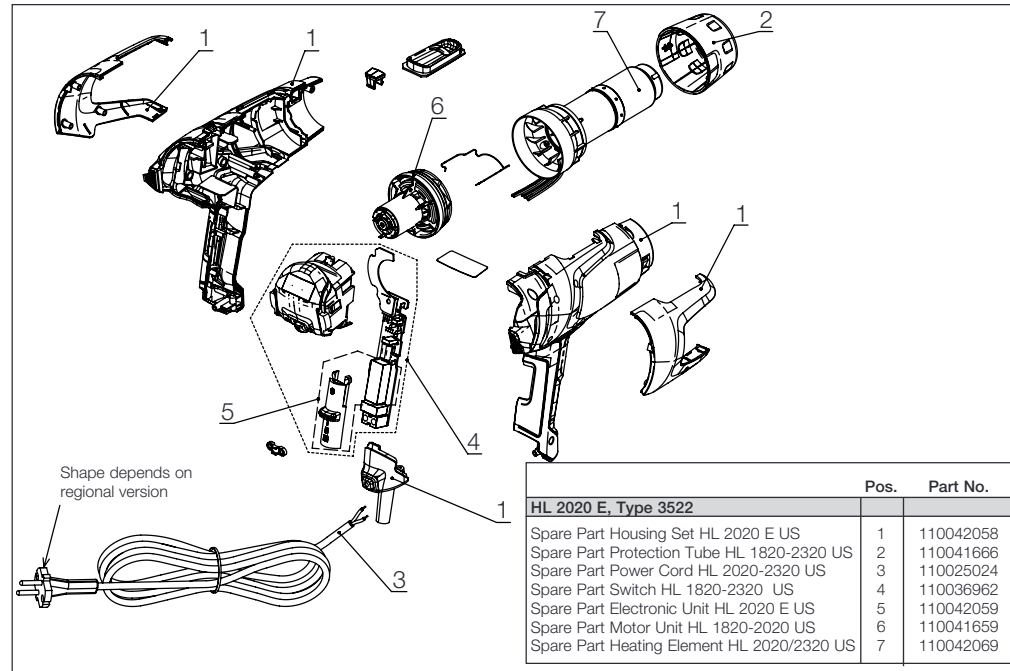
## Spare Parts List HG 2320 E



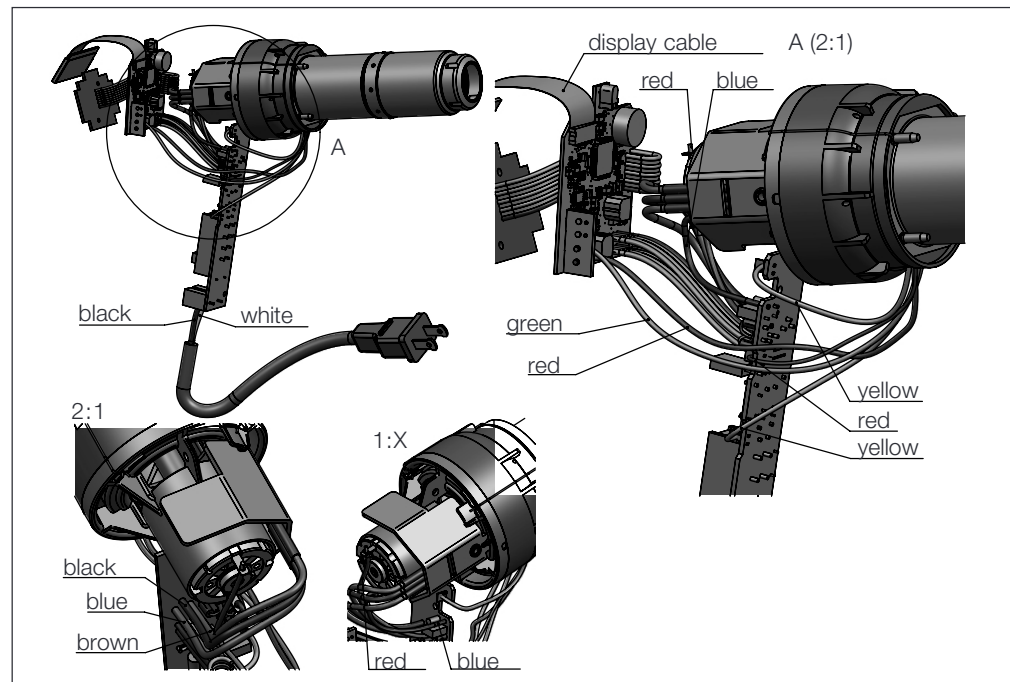
## Wiring Diagram HG 2320 E



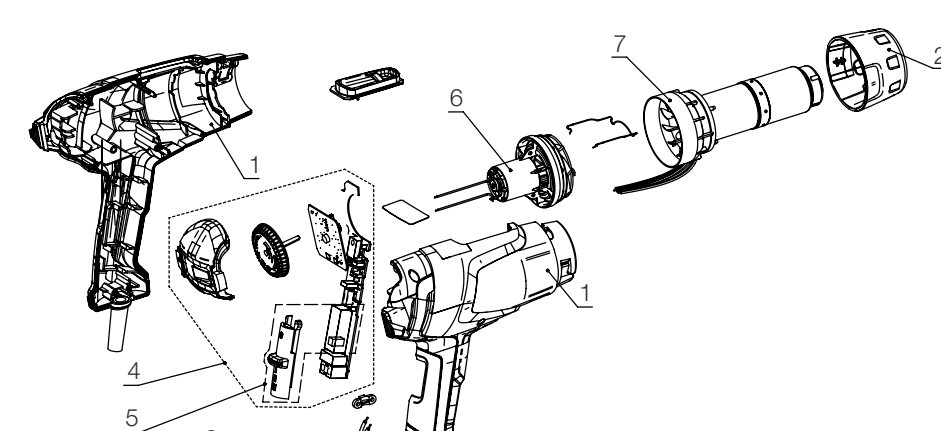
## Spare Parts List HL 2020 E



## Wiring Diagram HL 2020 E



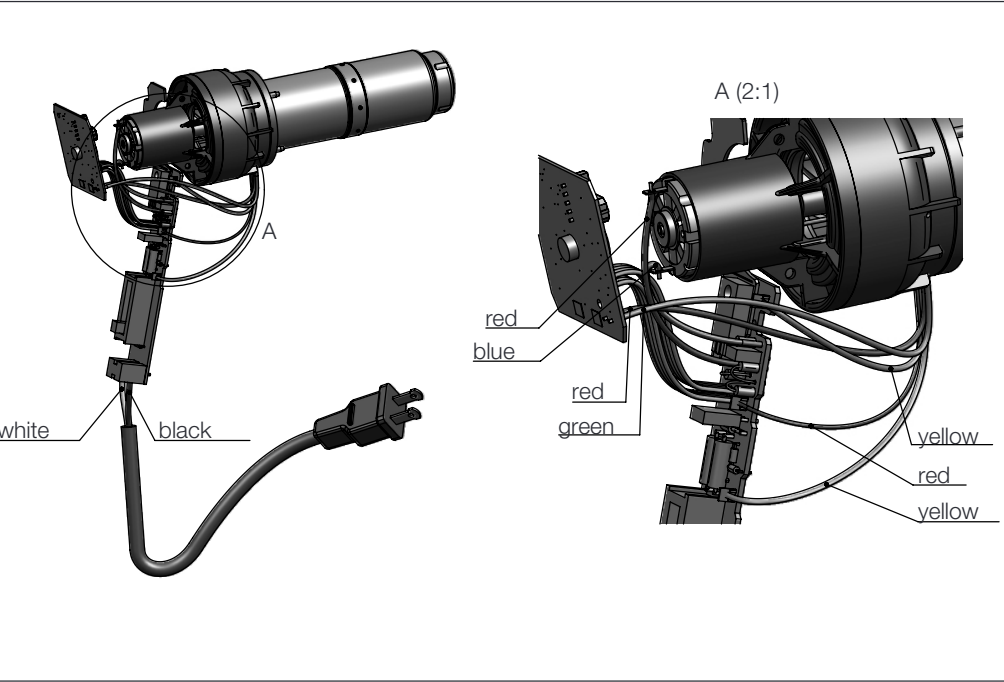
Spare Parts List HL 1920 E



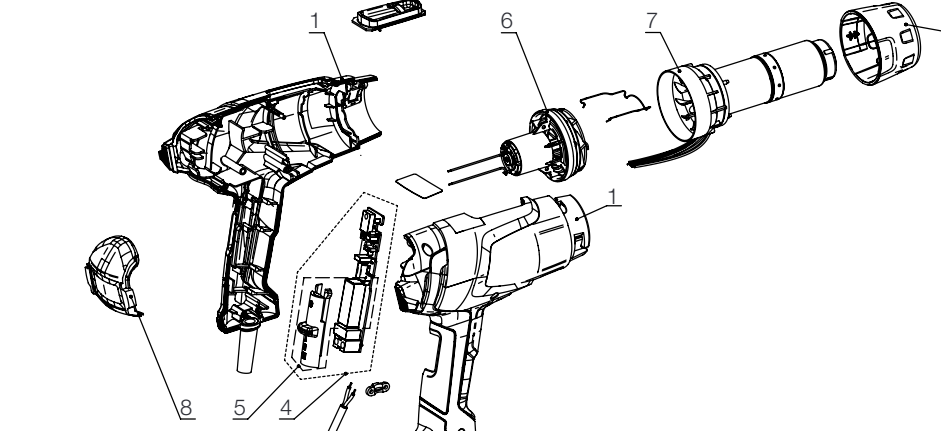
Shape depends on regional version

	Pos.	Part No.
<b>HL 1920 E, Type 3521</b>		
Spare Part Housing Set HL 1920 E US	1	110041610
Spare Part Protection Tube HL 1820-2320 US	2	110041666
Spare Part Power Cord 1620-1920 US/TW	3	110024050
Spare Part Switch HL 1820-2320 US	4	110036962
Spare Part Electronic Unit HL 1920 S US	5	110042047
Spare Part Motor Unit HL 1820-2020 US	6	110041659
Spare Part Heating Element HL 1920 E US	7	110042057

Wiring Diagram HL 1920 E



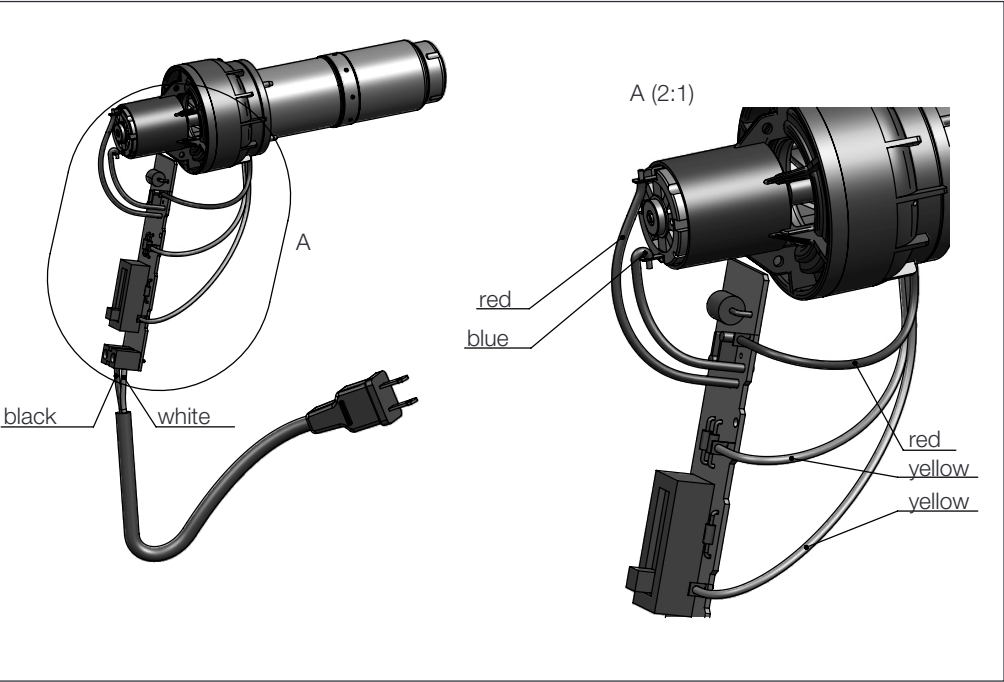
Spare Parts List HL 1820 S



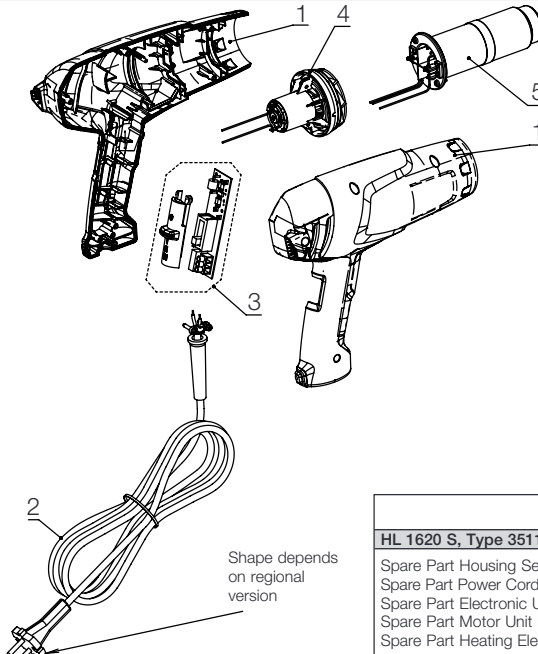
Shape depends on regional version

	Pos.	Part No.
<b>HL 1820 S, Type 3520</b>		
Spare Part Housing Set HL 1820 S US	1	110041609
Spare Part Protection Tube HL 1820-2320 US	2	110041666
Spare Part Power Cord 1620-1920 US/TW	3	110024050
Spare Part Switch HL 1820-2320 US	4	110036962
Spare Part Electronic Unit HL 1820 S US	5	110041656
Spare Part Motor Unit HL 1820-2020 US	6	110041659
Spare Part Heating Element HL 1820 S US	7	110041665
Spare Part End Cap HL 1820 S US	8	110023136

Wiring Diagram HL 1820 S

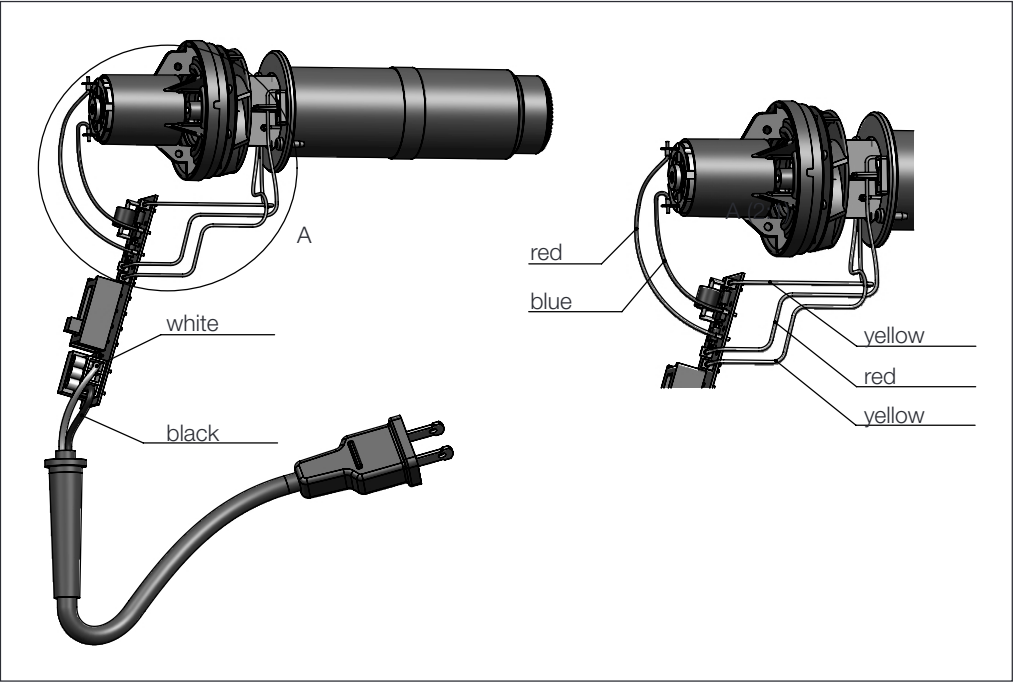


Spare Parts List HL 1620 S



	Pos.	Part No.
<b>HL 1620 S, Type 3511</b>		
Spare Part Housing Set HL 1620 S US	1	110041603
Spare Part Power Cord HL 1620 - HL 1920 S US	2	110024050
Spare Part Electronic Unit HL 1620 S US	3	110041605
Spare Part Motor Unit HL 1620 S US	4	110041606
Spare Part Heating Element HL 1620 S US	5	110041607

Wiring Diagram HL 1620 S



Limited Warranty

STEINEL warrants its hot air tools, if properly operated and maintained, and used under normal conditions, for a period of one (1) year from the date of purchase. Warranty does not apply to wearable items such as heating elements which require periodic replacement. Specifically **EXCLUDED** from warranty are tools that have been subject to abuse, tools that have been opened or repaired by anyone other than STEINEL, tools that have been modified in any way or mounted onto machinery/equipment, and tools that have been put into continuous operation. These are hand held power tools and are intended for use as such. Any other use voids STEINEL's warranty.

Warranty and Repair Procedures

In the event of product failure, please call STEINEL customer service directly at (800) 852-4343. We will attempt to troubleshoot the difficulty via phone. If warranty work or other repair appears necessary, we will issue an RGA# and we will supply you with a shipping address (postage paid by the customer), with the RGA# clearly marked, and accompanied by a brief description of the difficulty as well as your original dated sales receipt phone number and return address.

When received, STEINEL will diagnose the problem and determine if it is covered under warranty. If we determine that it is covered by warranty, we will repair or replace the defective tool, at our option, and return it to the customer (postage paid by STEINEL). If we determine that the tool is not defective and/or that it is not covered by warranty, we will contact the customer to discuss options prior to performing any repair work not covered under warranty.

All non-warranty repair work is billed at standard rates and will be quoted prior to repair.

Consequential Damages

The company shall not be liable for any incidental or consequential damages arising from the use of the Product by the Purchaser, the breach of any warranties, the failure to deliver, delay in delivery, delivery in non-conforming condition, or for any other breach of contract or duty between the Company and the Purchaser. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.